

Add Whole Tens

$20 + 10 = \boxed{}$

$20 + 60 = \boxed{}$

$10 + 30 = \boxed{}$

$30 + 40 = \boxed{}$

$40 + 50 = \boxed{}$

$60 + 30 = \boxed{}$

$10 + 90 = \boxed{}$

$20 + 30 = \boxed{}$

$40 + 30 = \boxed{}$

$90 + 20 = \boxed{}$

$60 + 70 = \boxed{}$

$60 + 60 = \boxed{}$

$80 + 20 = \boxed{}$

$80 + 10 = \boxed{}$

$50 + 10 = \boxed{}$

$30 + 50 = \boxed{}$

$70 + 90 = \boxed{}$

$40 + 60 = \boxed{}$

$50 + 50 = \boxed{}$

$70 + 20 = \boxed{}$

Add Whole Tens

$20 + 10 = 30$

$20 + 60 = 80$

$10 + 30 = 40$

$30 + 40 = 70$

$40 + 50 = 90$

$60 + 30 = 90$

$10 + 90 = 100$

$20 + 30 = 50$

$40 + 30 = 70$

$90 + 20 = 110$

$60 + 70 = 130$

$60 + 60 = 120$

$80 + 20 = 100$

$80 + 10 = 90$

$50 + 10 = 60$

$30 + 50 = 80$

$70 + 90 = 160$

$40 + 60 = 100$

$50 + 50 = 100$

$70 + 20 = 90$